

INNO EPOXY PRIMER CC



إنوشيم إنترناشونال ش.ذ.م.م

InnoChem International L.L.C.

Waterproofing & Insulation Materials

Technical Data Sheet

Description	:	Inno Truprime 3266 SF Universal Epoxy	Primer
Recommended use	:	Inno Truprime 3266 SF Universal Epoxy	Primer is a clear two pack solvent free epoxy based universal primer
Volume Solids (%)	:	100%	
Flash Point	:	Base : Above 80°C	Additive : Above 80°C
Specific Gravity (Kg/Ltr)	:	1.05 (Mixed)	
Colours	:	Clear	
Pack Size	:	20 Ltrs	
Mixing Ratio	:	1 parts base to 1 part additive by volume	
Theoretical Spread Rate	:	Brush	Roller
@ Dry Film Thickness	:	40 μ m	40 μ m
@ Wet Film Thickness	:	40 μ m	40 μ m
Theoretical Coverage	:	25 m ² /litre /coat	25 m ² /litre /coat

It should be noted that the actual spread rate will vary depending upon the type of substrate coated and the method of application chosen. If the surface to be coated is excessively rough or porous, the spread rate may be significantly reduced. When treating such surfaces, practical tests should be carried out prior to the onset of full-scale painting

Drying Time @ temperature	:	25°C	35°C
To Touch	:	8 hrs	5 hrs
To Overcoat (Minimum)	:	18 Hrs	16 Hrs

These figures are given as a guide only. Factors such as air movement and humidity must also be considered.

Cleanser or Thinner	:	Inno Thinner # 5	
Pot Life	:	23°C 40 minutes	35°C 30 minutes

Recommended top coats	:	May be overcoated with any of the PU range of products as well as other high performance epoxies systems provided that the surfaces to be coated have been suitably cleaned. To achieve optimum adhesion, overcoating should be undertaken within 7 days at 23°C or within 4 days at 35°C.
------------------------------	---	--

Application Notes	:	Product should be used within specified pot life. Inno Thinner no# 05 can be used for tool cleaning
--------------------------	---	---

Application Methods	:	Roller, Brush
----------------------------	---	---------------

Surface Preparation	:	Ensure surfaces to be coated are dry and free from all traces of moisture and surface Contaminants
----------------------------	---	--

SAFETY, HEALTH & ENVIRONMENTAL INFORMATION (READ THIS SECTION BEFORE USE) SOLVENT BASED PAINT PRODUCT

- Flammable. Keep away from sources of ignition. Do not smoke.
- Work only in areas of good ventilation. When used indoors always keep doors and windows fully open during application and drying. When applying for short periods only, a suitable cartridge mask may be worn provided the filter is changed regularly. All respiratory equipment must be suitable for the purpose and meet an appropriate standard approved by the HSE. Refer to your COSHH Assessment.
- When applying paint it is advisable to wear suitable eye protection. In case of contact with eyes, rinse immediately with plenty of water and seek medical advice. Remove splashes from skin : use soap and water or a recognised skin cleaner.
- Keep container tightly closed and keep out of reach of children. Do not use or store by hanging on a hook. Do not empty into wadis, drains or watercourses.
- Contains no added mercury.

*This data is subject to change without notice. Please ensure you have the latest copy by checking with our Customer Service Department.